

Receiving Report

Date: 50526Batch No: 132381Supplier: ConeDart P/O: 27015

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr
New Supplier Yes No

Release Note Attached: Yes No N/A
Waybill Attached: Yes No
Shipment Complete: Yes No N/A
QC18 Inspection _____
Work Order _____

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12



Production/Admin:

Date _____

Location _____

Received/Costing _____

Initial _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015
PO Print Date 1/16/2015

Page Number 1 of 6

#8

Order From : VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 480 497 6136

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Customer POID

10127-2607

Customer Tax #

Net 10

Terms

USD

Currency

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Line Comments							
Delivery Comments							
1	AN3C36A ✓	Bolt	5/21/2015 Yes 5/21/2015	FN	80.00 ✓ Each	\$10.00	\$800.00 ✓
2	AN3C37AV ✓	BOLT	5/21/2015 Yes 5/21/2015	FN	70.00 ✓ Each	\$6.00	\$420.00 ✓
3	AN3C41A ✓	Bolt	5/21/2015 Yes 5/21/2015	FN	75.00 ✓ Each	\$14.50	\$1,087.50 ✓

PO Instructions: Fedex Acc#151793240

Note:

SP 150526



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015
PO Print Date 1/16/2015

Page Number 3 of 6

Order From : VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 480 497 6136

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

7	AN4C46A	Bolt	5/21/2015	FN	70.00	\$19.00	\$1,330.00
			Yes		Each		
			5/21/2015				

Line Total: \$1,330.00

8	AN4C52A	Bolt	5/21/2015	FN	15.00	\$20.00	\$300.00
			Yes		Each		
			5/21/2015				

Line Total: \$300.00

9	ANSC34A	Bolt	5/21/2015	FN	8.00	\$23.00	\$184.00
			Yes		Each		
			5/21/2015				

Line Total: \$184.00

10	AN6C44A	Bolt	5/21/2015	FN	52.00	\$13.50	\$702.00
			Yes		Each		
			5/21/2015				

PO Instructions: Fedex Acc#151793240

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015
PO Print Date 1/16/2015

Page Number 4 of 6

Order From : VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 480 497 6136

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

					Line Total:	
11	AN8C16 ✓	Bolt	5/21/2015 FN Yes 5/21/2015	7.00 Each	\$15.00	\$105.00 ✓
12	AN8C21A	Bolt	5/21/2015 FN Yes 5/21/2015	30.00 Each	\$13.50	\$405.00
13	AN8C35A ✓	Bolt	5/21/2015 FN Yes 5/21/2015	15.00 Each	\$26.00	\$390.00 ✓

PO Instructions: Fedex Acc#151793240

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 5 of 6

Order From : VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 480 497 6136

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Customer PO#D 10127-2607

Customer Tax # 10127-2607

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

14	MS20601-AD4W10	RIVET	5/21/2015	50.00	✓	\$5.00	\$250.00
			Yes	Each			
			5/21/2015				

15	MS21920-25	Clamp	5/21/2015 FN	40.00	✓	\$22.50	\$900.00
			Yes	Each			
			5/21/2015				

16	MS21920-28	Clamp	5/21/2015 FN	38.00	✓	\$22.50	\$855.00
			Yes	Each			
			5/21/2015				

PO Instructions: Fedex Acc#151793240

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27015**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 6 of 6

Order From : **VU-COR001**
C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	480 497 6136	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 10
Ship Via:	FedEx Overnight collect	Currency	USD
Ship Acct:		FOB	FCA - (Free Carrier)

17	71401-45	PROCUREMENT QUALITY CLAUSES	5/21/2015	1.00	✓	\$0.00	\$0.00
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Procurement Quality Clauses
A005 RIGHT OF ENTRY
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS
FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

No
5/21/2015

SPS CS-26

Line Total: \$0.00

PO Total: \$8,931.50

PO Instructions: Fedex Acc#151793240

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 1/16/2015

WJ
CL

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298
USA
Ph: 480-497-6136 Fax: 480-497-3568
EMail: sales@coreaviation.com

Packing List

Ship Doc : CA150522-2
Printed : 05/22/2015
No. Items : 16
Page : 1 of 2

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace Ltd.
Main Finished Goods Location
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Sales Order : 27015	AWB : 773671448731	Resale : Not On File
Order Date : 01/19/2015	Customer# : DALD	Buyer :
Ship Date : 05/22/2015	Terms : N 10	Contact : 613-632-9577
Ship Via : FEDEX	Sales Person: sale2	Weight :
Ship Account: 151793240	FOB : GILBERT, AZ	No. Boxes :
Dimensions :		

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
1	/AN3C36A NSN:5306-01-020-9473	BOLT	NE	HC202	EA	80 /	0	80
2	/AN3C37A	BOLT	NE	HC202	EA	70 /	0	70
3	/AN3C41A	BOLT	NE	HC202	EA	75 /	0	75
4	/AN3C42A	BOLT	NE	HC202	EA	10 /	0	10
5	/AN3C46A	BOLT	NE	HC202	EA	70 /	0	70
6	/AN3C50A NSN:5306-00-582-9889	BOLT	NE	HC202	EA	24 /	0	24
7	/AN4C46A NSN:5306-00-702-6010	BOLT	NE	HC202	EA	70 /	0	70
8	/AN4C52A NSN:5306-00-197-6277	BOLT	NE	HC202	EA	15 /	0	15
9	/AN5C34A	BOLT	NE	HC202	EA	8 /	0	8
10	/AN6C44A NSN:5306-00-275-9647	BOLT	NE	DART	EA	52 /	0	52
11	/AN8C16 NSN:5306-00-180-2749	BOLT MACHINE	NE	HC202	EA	7 /	0	7

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SP 15-05-26

TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE SUBJECT TO A RESTOCK CHARGE.

#####

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0060

#####

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298
USA
Ph: 480-497-6136 Fax: 480-497-3568
EMail: sales@coreaviation.com

Packing List

Ship Doc : CA150522-2
Printed : 05/22/2015
No. Items : 16
Page : 2 of 2

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
12	AN8C21A BOLT NSN:5306-00-579-3481	NE	HC202	EA	30 ✓	11	19	27015
13	AN8C35A BOLT NSN:5306-00-855-7396	NE	HC202	EA	15 ✓	0	15	27015
14	MS20601AD4W10 BLIND RIVET	NE	HC202	EA	50 ✓	0	50	27015
15	MS21920-25 CLAMP	NE	HC202	EA	40 ✓	0	40	27015
16	MS21920-28 CLAMP	NE	HC202	EA	38 ✓	0	38	27015

50505-26

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

EMAIL: sales@coreaviation.com ORIGINAL

Invoice

Invoice : CA150522-2

Date : 05/22/2015

No. Items : 16

Page : 1 of 2

To:
 Dart Aerospace Ltd.
 1270 Aberdeen St.
 Hawkesbury, ON K6A 1K7
 Canada

Ship To:
 Dart Aerospace Ltd.
 Main Finished Goods Location
 1270 Aberdeen St.
 Hawkesbury, ON K6A 1K7
 Canada

Sales Order : 27015	AWB : 773671448731	Resale : Not On File
Your Order# : 27015	Customer# : DALD	Buyer :
Order Date : 01/19/2015	Terms : N 10	Contact : 613-632-9577
Ship Date : 05/22/2015	Sales Person: sale2	Weight :
Ship Via : FEDEX	FOB : GILBERT, AZ	No. Boxes :
		Dimensions :

Item	Part Number/Description	Shipped	BackOrd	CD	Unit Price	Total Amt
1	AN3C36A NSN: 5306-01-020-9473	BOLT 80	0	NE	\$10.00 EA	\$800.00
2	AN3C37A	BOLT 70	0	NE	\$6.00 EA	\$420.00
3	AN3C41A	BOLT 75	0	NE	\$14.50 EA	\$1,087.50
4	AN3C42A	BOLT 10	0	NE	\$9.50 EA	\$95.00
5	AN3C46A	BOLT 70	0	NE	\$10.00 EA	\$700.00
6	AN3C50A NSN: 5306-00-582-9889	BOLT 24	0	NE	\$17.00 EA	\$408.00
7	AN4C46A NSN: 5306-00-702-6010	BOLT 70	0	NE	\$19.00 EA	\$1,330.00
8	AN4C52A NSN: 5306-00-197-6277	BOLT 15	0	NE	\$20.00 EA	\$300.00
9	AN5C34A	BOLT 8	0	NE	\$23.00 EA	\$184.00
10	AN6C44A NSN: 5306-00-275-9647	BOLT 52	0	NE	\$13.50 EA	\$702.00
11	AN8C16 NSN: 5306-00-180-2749	BOLT MACHINE 7	0	NE	\$15.00 EA	\$105.00

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SP5-05-26

TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE SUBJECT TO A RESTOCK CHARGE.

#####

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

#####

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

EMAIL: sales@coreaviation.com ORIGINAL

Invoice

Invoice : CA150522-2

Date : 05/22/2015

No. Items: 16

Page : 2 of 2

Item	Part Number/Description	Shipped	BackOrd	CD	Unit Price	Total Amt
12	AN8C21A BOLT NSN: 5306-00-579-3481	19	11	NE	\$13.50 EA	\$256.50
13	AN8C35A BOLT NSN: 5306-00-855-7396	15	0	NE	\$26.00 EA	\$390.00
14	MS20601AD4W10 BLIND RIVET	50	0	NE	\$5.00 EA	\$250.00
15	MS21920-25 CLAMP	40	0	NE	\$22.50 EA	\$900.00
16	MS21920-28 CLAMP	38	0	NE	\$22.50 EA	\$855.00

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Sub Total : \$8,783.00

Tax Total :

S + H : \$0.00

Balance : \$8,783.00

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA
Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150522-2
Date : 05/22/2015
PO : 27015
Issued By : sale2
Page : 1 of 2

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number/Description	Shipped	CD	
1	AN3C36A Lot:15493	BOLT	80	NE
2	AN3C37A Lot:15975	BOLT	70	NE
3	AN3C41A Lot:15843	BOLT	75	NE
4	AN3C42A Lot:COR005-02-27-17625-1	BOLT	10	NE
5	AN3C46A Lot:326327	BOLT	70	NE
6	AN3C50A Lot:15896	BOLT	24	NE
7	AN4C46A Lot:15603	BOLT	70	NE
8	AN4C52A Lot:15663	BOLT	15	NE
9	AN5C34A Lot:17481	BOLT	8	NE
10	AN6C44A Lot:329218	BOLT	52	NE
11	AN8C16 Lot:COR005-10-23-51239-1	BOLT MACHINE	7	NE

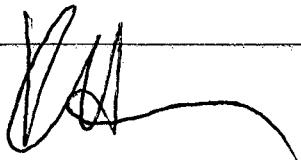
CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA
Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150522-2
Date : 05/22/2015
PO : 27015
Issued By : sale2
Page : 2 of 2

Item	Part Number/Description	Shipped	CD	
12	AN8C21A Lot:15494	BOLT	19	NE
13	AN8C35A Lot:15838	BOLT	15	NE
14	MS20601AD4W10 Lot:86164740	BLIND RIVET	50	NE
15	MS21920-25 ALTERNATE:MS21920-25 (QTY:40) Lot:175634	CLAMP	40	NE
16	MS21920-28 Lot:173427/A Cert#:PL-42 8803(38)	CLAMP	38	NE



KAIZER HUSEIN



CALIFORNIA SCREW PRODUCTS CORPORATION
14957 GWENCHRIS COURT
PARAMOUNT, CALIFORNIA 90723-3423
TEL (562) 633-6626
FAX (562) 633-2082

PACKING SLIP

Original : 37634

*** Parts Manufactured in the USA ***

Sold To:	Ship To:
003818 C.O.R.E. AVIATION SERVICES, Inc. 16305 E. TWIN ACRES DRIVE GILBERT, AZ 85298	***** C.O.R.E. AVIATION SERVICES, Inc. 16305 E. TWIN ACRES DRIVE GILBERT, AZ 85298

Customer P.O. No.		Sales Order		Ship Via		Job No.
STK141031		57090		05-06-15		FEDEX GROUND
Pos	Item	Ordered	Delivered Qty	Unit	Weight	No. of Cartons

10	AN6C44A	1000	979	ea	153	4



CALIFORNIA SCREW PRODUCTS CORP.
14957 GWENCHRIS CT. PARAMOUNT, CA 90723
P: 562-633-6626 F: 562-529-7108

CAGE NUMBER : 8Z507

Airbus UK Approval No. AUK/SA/30144

Job Number : 329218

BAE/AG/30235 / MAA

TEST REPORT

Part Number : AN6C44A
Customer : C.O.R.E. AVIATION SERVICES, Inc.
Procurement Spec. : NASM6812 REV. 3
Surface Finish Spec : AMS2700 REV. E
Heat Treat Spec : AMS2759/5 REV. D
Mgntc Permeability : N/A

Part Standard : NASM3-20 REV. 3
Cust. Purchase Order Number : STK141031
Thread Size & Form : .375-24 UNF-3A
Thread Spec : MIL-S-7742 REV. D
Sample Size Spec. : NASM6812 REV. 3

Shipped Quantity* : 979
Mfg Quantity: 1000
Matl Spec: AMS 5628 REV. F
Item Description: Bolt
Heat Number: 258782

* Actual piece count is within +/- 2% of the shown lot quantity.

NON-DESTRUCTIVE TESTS / SUBCONTRACTED (SEE CERTIFICATION)

Sample Size : 20 specimens	Inspection Results:	Accept : 20	Reject : 0 specimens
Magnetic Particle : ASTM E1444M-12		Fluorescent Penet.	: N/A

METALLURGICAL EXAMINATION RESULTS

Sample Size : 5 specimens	Accept : 5	Reject : 0	Lab Mount No. : 46429
GRAIN SIZE : 8.0	HEAD STRUCTURE : Accept	LAPS : Accept	MICRO STRUCTURE : Accept
FILLET COLD WORKED : Accept	DECARB : Accept	SEAMS : Accept	CARBURIZED : Accept
GRAIN FLOW HEAD : Accept	GRAIN FLOW THREAD : Accept	CRACKS : Accept	THREAD RUN OUT : Accept

MECHANICAL TESTS RESULTS

ULTIMATE TENSILE STRENGTH (lbs.) - Loc. of Failure: Threads	Sample Size : 5 specimens	Accept : 5	Reject : 0	Minimum Req.: 10100
				Maximum Req.: 0

1. 13828	2. 13879	3. 13797	4. 13764	5. 13838	6. N/A	7. N/A	8. N/A	9. N/A	10. N/A	11. N/A	12. N/A	13. N/A	14. N/A	15. N/A	16. N/A	17. N/A	18. N/A	19. N/A	20. N/A	21. N/A	22. N/A	23. N/A	24. N/A	25. N/A	26. N/A	27. N/A	28. N/A	29. N/A	30. N/A	31. N/A	32. N/A
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SHEAR (lbs.) S/D : SINGLE	Sample Size : 5 specimens	Accept : 5	Reject : 0	Minimum Req.: 8280
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1. 9622	2. 9690	3. 9795	4. 9811	5. 9833	6. N/A	7. N/A	8. N/A	9. N/A	10. N/A	11. N/A	12. N/A	13. N/A	14. N/A	15. N/A	16. N/A	17. N/A	18. N/A	19. N/A	20. N/A	21. N/A	22. N/A	23. N/A	24. N/A	25. N/A	26. N/A	27. N/A	28. N/A	29. N/A	30. N/A	31. N/A	32. N/A
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HARDNESS TEST	-	Sample Size : 5	Hardness Req. RC : 26-32	Hardness Results : 28-29
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STRESS RUPTURE TEST	- N/A	Load (Lbs.) : 0	Temperature (F) : 0	0 Periodic test, REF Job No.
Sample Size : 0		Hours : 0		

FATIGUE TEST	- N/A	Cycles : 0	Min Req. : 0
Sample Size : 0		Low Load (lbs.) : 0	
		High Load (lbs.) : 0	

TORQUE TEST	- N/A	Sample Size : 0	Load (Lbs/in) : 0
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STRESS DURABILITY TEST	- N/A	Sample Size : 0	LOAD (Lbs.) : 0	Hours: 0
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STATEMENT OF CONFORMANCE:

This report relates only to items inspected/tested. Deviations from standard test methods, if any, are noted, and results from subcontracted inspection or testing, if any, are identified. All items were manufactured in the USA under a quality management system, which complies with ISO 9001 and with AS 9100. CALIFORNIA SCREW PRODUCTS CORP, hereby states: That the above product is mercury free; that the above listed lot has been produced, sampled, tested, inspected and marked in accordance with all requirements and that the product complies with all specification and contract requirements; that evidence of which is in the files of our company subject to examination. This report shall not be reproduced except in full, unless authorized in writing by CALIFORNIA SCREW PRODUCTS CORPORATION.

Carlos Amezcua

Form QCSP019 Form Revision Date: 06/06/2007

Calvin J. Amezcua
FINAL INSPECTOR

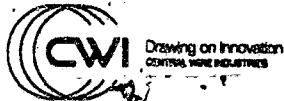
(Name, Signature, Stamp and Date)

MAY 19 2015



PERTH, ON
ERIN, ON
DUMAS, AB
LANCASTER, SC

613-267-3782 FAX 613-267-6617
519-833-9832 FAX 519-833-2213
870-382-2980 FAX 870-382-6988
803-283-3363 FAX 803-283-6303



FOND DU LAC, WI
UNION, IL
PERRIS, CA

920-926-0809 FAX 920-926-0852
815-923-2131 FAX 815-923-2126
951-657-2105 FAX 951-943-6001

PERRIS SERVICE CENTER
2500 "A" STREET
TEL: 909-657-2105

PERRIS, CA 92570-9361
FAX: 909-943-6061

THE LEADING MANUFACTURER OF STAINLESS STEEL AND NICKEL ALLOY WIRE PRODUCTS
EXECUTIVE OFFICES: PERTH, ON CANADA - EMAIL: sales@centralwire.com

CERTIFICATE OF CONFORMANCE

SOLD
TO

CALIFORNIA SCREW PRODUCTS
14957 GWEN CHRIS COURT
PARAMOUNT CA 90723-3423
USA

CALIFORNIA SCREW PRODUCTS
14957 GWEN CHRIS COURT
PARAMOUNT CA 90723-3423
USA

CUSTOMER'S PO NO.	TYPE OF CERT	CUSTOMER	ORDER NO.	WORK ORDER	DATE SHIPPED
132751	Customer	105844	1187937	1	2012374 11/13/13
SPECIFICATIONS: ASTM-A-493-09, AMS 5628F					

ITEM DESCRIPTION

DESCRIPTION	SPEC. CLASS	HEAT
Cold Heading 431 SKIN PASSED Seam Free .3760 Coils Std. Copper-Moly	VALBRUNA Country of origin ITALY	258782
	QTY SHIP 616	055

CHEMICAL ANALYSIS

Cl .15	MN .57	Si .42	P .021	S .001	CR 15.92	NI 1.59
Mo .15	Cu .14	N .023				

MECHANICAL PROPERTIES

AS SHIPPED PROPERTIES:

TENSILE 102.000 KSI						

AFTER HEAT TREAT PROPERTIES: AFTER-HEATS: MILL CAPABILITY

TENSILE 206.000 KSI	YIELD 183.000 KSI	ELONGATION 14.000 %	R/A 58.000 %			

* DFARS 252.225-7014 ALT.I COMPLIANT *

NOV 15 2013

DFAR 252.225.7009
COMPLIANCE

QUALITY REPRESENTATIVE

The material as shipped is free from mercury contamination. I certify the chemical analysis and physical and mechanical test results reported above are correct as contained in the records of the company.

Very truly yours,

AUTHORIZED SIGNATURE

J/N 329218

Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

36100 VICENZA (Italia) - Viale della scienza, 25 z.I.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Client / Besteller/Purchaser/Customer
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.p.A.
Horizontalsheet/Usine productrice

Stato di fornitura: Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI13000219
Lieferanzeige/Packing list

Ordine nr: 33336 2010933 CW
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erhitzungsart/Welting process/Mode d' élaboration

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004), 3.1

Certificato nr: MEST286796/2013/
Prüfung/Test/Essai

Conferma ordine nr: EV12000088
Werks/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferantens
Trade mark
Sigle de l' usine productrice



Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointage de l' assesseur



Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coule	min 0,12 0,80	0,20 0,80	0,30 0,80	15,50 16,50	0,25 0,25	0,50 0,50	1,50 1,75	0,040 0,040	0,050 0,050	0,100 0,100					
258782	C % 0,15	Si % 0,42	Mn % 0,57	Cr % 15,92	Mo % 0,15	Cu % 0,14	Ni % 1,59	P % 0,021	S % 0,001	N % 0,023					

Banded Ferrite and Austenite conform to the AMS 5628F.

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind erfüllt.
The material has been furnished in accordance with the requirements
Le materiai è stato fornito conforme aux exigences

Controllo antimescularize: OK
Verzeichnungsprüfung: spezialspektroanalytisch durchgeführt
Antimagnetic testing performed: OK
Contrôle antimagnétique fait: n.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Besichtigung und Ausmessung: ohne Besonderheit
Visual inspection and dimensional check/ocieñszyj
Contrôle visuel et dimensionnel: est satisfaisant

Melted and manufactured in Italy. No welding or weld repair

Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s., 4.3 by TUEV and LLOYD'S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation
of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the
product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary
requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the
Products.

kmk 9075

NOV 15 2013

DFAR 252.225-7009
COMPLIANCE

Acciaierie Valbruna s.p.a.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO ABNAHMERPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.I.
Stab.: 39100 BOLZANO (Italia) - Via A. Voltà, 4

Clienti / Custodi / Fornitori / Clienti
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Werksleiter/Works/Usine producteur

Avviso di Spedizione: D-VI13000219
Lieferanzeige/Packing Info.

Ordine nr: 33336 2010933 CW
Bestell/Your order/Commande

Certificato nr: MEST286796/2013/
Prüfung/Test/Exam

Conferma ordine nr: EV12000088
Werks/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine producteur



Stato di fornitura: Descaled Annealed Hot rolled
Lieferstatus/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Einfachmärgen/Melting process/Méthode d'élaboration

Punzone del Collaudatore:
Stampel des Werkssachverständigen
Inspector's stamp/Pointon de l'acquéreur

Specifiche:
Anforderungen / Requirements / Exigences
D.3.PRS.079.S 2005 431 A

ASTM A370 2012.

Qualità: 431
Werksart/Grade/Nuance

Marca: VAL4R		Tolleranza: ASTM A484-11 Toleranz/Allowance/Tolerance						Punzonatura: 431 Kennzeichnung/Marquage		
Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - In Abmessungen Dimension Dimension			Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Lösnr. Lot nr. Lot nr.	
0020	Round	0,4724			/	258782		4.528	215701900	

TEST ALLO STATO DI FORNITURA Test on delivery condition Prüfung auf Lieferbaritem produkt Test a l'état de fourniture Prueba sobre el material así como entregado										
TEST	Provetta/Probestab Spannungsprobe Brett Dicke, Dicke Width Disc, Thickness Läng. dico. épaisse mm	°F Post. Soglio Post. Temperatur Temperatur Temperature	Snervamento Streckgrenze Yield Stress Limite élastique	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction	Allungamento Bruchdehnung Elongation Allongement	Strizione Erlöschen Reduction of area Réduction	Resilienza Kerbhärtegrad Impact Value Resistance	Durezza Härte Hardness Dureté HB	
Valori richiesti 1 Anforderungen/Required values Valores demandados	min max				123					
A 8,75	68 L	74			111	33	63		228	

Sample hardened and double tempered											
Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature	Raffreddamento Abkühlung Cooler Refrigeration	Permanenza Halbwerts Permanence Halbwert	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature	Raffreddamento Abkühlung Cooler Refrigeration	Permanenza Halbwerts Permanence Halbwert	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature	Raffreddamento Abkühlung Cooler Refrigeration	Permanenza Halbwerts Permanence Halbwert
Hardening 1875 °F	OIL	First tempering	550 °F	AIR	Second tempering	550 °F	AIR				
Provetta/Probestab Spannungsprobe Brett Dicke, Dicke Width Disc, Thickness Läng. dico. épaisse mm	°F Post. Soglio Post. Temperatur Temperatur Temperature	Snervamento Streckgrenze Yield Stress Limite élastique	Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction	Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement	E 4d %	Strizione Erlöschen Reduction of area Réduction	RA %	Resilienza Kerbhärtegrad Impact Value Resistance
Valori richiesti 1 Anforderungen/Required values Valores demandados	min max				200		10	-	40		
B 12,5	68 L	183			206	14	58				

Sample cond. H+T											
Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature	Raffreddamento Abkühlung Cooler Refrigeration	Permanenza Halbwerts Permanence Halbwert	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature	Raffreddamento Abkühlung Cooler Refrigeration	Permanenza Halbwerts Permanence Halbwert	Tipo Trattamento Wärmebehandlung Heat Treatment Traitement Thermique	Temperatura Temperatur Temperature	Raffreddamento Abkühlung Cooler Refrigeration	Permanenza Halbwerts Permanence Halbwert
Hardening 1875 °F	OIL	30 °	Tempering	1175 °F	AIR	180 °					
TEST		min	max								
A	Grain size for ASTM E112			3		5					
A	Delta Ferrite			4,0		0 %					

TEST C: hardened from 1024C/oil and tempered from 635/air,
according to AMS 5628F.
Mechanical properties according to ASTM A370.

AMIR 9075

AMIR 9075

NOV 15 2013

OFAR 252.225.7009
COMPLIANCE

Vicenza, 04/01/13 VCO012 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
--	---	-----------------

ACTIVE



MAGNETIC INSPECTION, INC.

9356 1/2 San Fernando Road, Unit B • Sun Valley, CA 91352

(818) 504-0677 • FAX (818) 504-1559

SOLD TO: 14957 GWENCHRIS AVE P.O. BOX 228
PARAMOUNT, CA 90723
(562) 633-6626

TERMS: net 30

MATERIAL / HEAT TREAT / STATUS OF PARTS 431 / FINAL

TOTAL

PASSIVATE 104-ASTM-B117/REV11/AMS2700E MET-1 TY-2 CL-3

Other **RUST PROOF**

MAGNETIC SPECIFICATIONS

Acceptance Criteria

ASTM-E-1444/E1444M-12 NASM6812 REV 2

Reason Rejected

FLUORESCENT PENETRANT SPECIFICATIONS

Acceptance Criteria

Reason Rejected

QC NDI Leye 111 HAVIN HERRERA



This test certification shall not be reproduced except in full. This certification shall not be used by the customer to claim product endorsement by any agency of the U.S. government. Active Magnetic Inspection certifies that the product shipped on the above certification were processed, inspection & tested in compliance with all applicable prints & specifications. All supporting documentation is on file at Active Magnetic Inspection.

CERTIFICATION / TEST / REPORT

CALIFORNIA SCREW PRODUCTS

14957 Gwenchris Court

Paramount, CA 90723

CHECK LIST OF DOCUMENTS TO CUSTOMER**JOB NUMBER:** 329218**PART NUMBER:** AN6C44A

DESCRIPTION	NUMBER OF PAGES
PACKAGING SLIP	1
TEST REPORT	1
DIMENSIONAL INSPECTION	N/A
CERTIFICATE OF QUALITY COMPLIANCE (COQC)	N/A
MATERIAL CERTIFICATE	3
HEAT TREATMENT CERTIFICATE	1
SURFACE FINISH CERTIFICATE (PLATE, PASSIVATE, ETC.)	1*
NON-DESTRUCTIVE INSPECTION CERTIFICATE(MAG. FLUOR.)	*
FATIGUE TEST RESULTS	N/A
STRESS DURABILITY TEST RESULTS	N/A
CERTIFICATION OF PROCESSING	N/A
SALT SPRAY/HIGH HUMIDITY	*
STRESS CORROSION TEST CERTIFICATE	N/A
LOCKING ELEMENT CERTIFICATE	N/A
GOVERNMENT CONTRACT	N/A
P.O. TO ALL SERVICE	N/A
RELEASE AUTHORIZATION	N/A
THREAD INSPECTION REPORT	N/A
TOTAL:	7

* Indicates that all certifications are in one document.

PROCESSED BY:**DATE:**

MAY 18 2015

Please check this list to assure that all documents are received and request for any missing one within 10 days after receiving material.

Your cooperation is greatly appreciated.

BUTLER, INC.
1600 W. 166th STREET
GARDENA, CA 90247

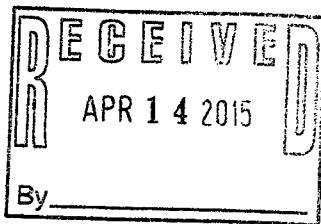
Packing List

Customer No.: C.O.R.E

Ship To: **CORE AVIATION SERVICES, INC.**
16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Bill To: **CORE AVIATION SERVICES, INC.**
16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Date	Ship Via	F.O.B.	Terms
04/10/15	UPS PPD & ADD	Origin	
Purchase Order Number	Order Date	Sales Person	Our Order Number
STK150410	04/10/15		17710
Quantity	U/M	Item Number	Description
40	40	each AN8C21A	LOT 15494
Req	Shipped	B.O.	Serial Number



BUTLER INC.

Thank You
1600 West 166th Street Gardena, CA 90247
(310) 323-3114 FAX (310) 324-0914



BUTLER INC.

1600 W. 166th STREET
GARDENA, CALIFORNIA 90247
(310) 323-3114 / FAX (310) 324-0914



CAGE # 59053

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298

CERTIFICATE OF COMPLIANCE

BUYER ORDER NO.: 27791-5 ITEM: 1

NSN #: NA PART NUMBER: AN8C21A REV: 2

DESCRIPTION: BOLT, HEX HEAD, .5000-20 x 2.219, 431, PASSIVATE

SPECIFICATIONS: NASM6812-3, ASTM A 493-09, AMS-H-6875B, AMS2700E

QUANTITY: 40 LOT #: 15494 HEAT #: G18870

BUTLER INC. HEREBY CERTIFIES THAT THIS LOT HAS BEEN PRODUCED, SAMPLED, INSPECTED, TESTED, MARKED AND PACKAGED IN ACCORDANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS. FURTHERMORE, BUTLER INC. CERTIFIES THAT DOCUMENTED EVIDENCE OF COMPLIANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS APPLICABLE TO THIS LOT IS ON FILE AT OUR PLANT IN THE FORM OF MECHANICAL, METALLURGICAL AND/OR CHEMICAL TEST REPORTS AND INSPECTION RECORDS, AND IS AVAILABLE FOR BUYERS REVIEW.

DATE OF EXECUTION: 04/10/15

SIGNATURE: Tod F. Polidori
TOD F. POLIDORI

TITLE: Q.A. MANAGER